loymaker, Kader Enterprises Ltd., Hong typically works 14 hours a day, seven days a week to rush out toys for American kids.

Recently, her hours grew even more oppressive: To meet the holiday demand for Ghostbusters, Big Hauler trains, and Mickey Mouse dolls, the girls at the Kader plant were ordered to put in one or two 24-hour shifts, with only two meal breaks, each month.

Hong looks about 12 years old but claims in a frightened whisper that she's 17. That's the minimum legal working age in Shekou, the best-managed of four special economic zones set up by Chinas to attract foreign investment. The zones offer tax incentives and an ample supply of cheap labor. But to the dismay off Chinese Communist leaders, they have spawned twin horrors associated with old-style capitalism—child labor and illegal working hours.

FULL BEDS. Today dozens of lawbreaking factories can be found in the four economic zones, on their fringes, and spreading farther into the mainland. Chinese investigators recently discovered children as young as 10 making toys, electronic gear, gaments, and artificial flowers. They work up to 14 and 15 hours a day at salaries ranging from \$10 to \$31 a month. Often workers sleep two to three in a bed in dormitories.

The rise in illegal working conditions is mainly a result of Hong Kong's mounting labor shortage and stricter labor laws in Hong Kong itself. Some Hong Kong manufacturers also say that American buyers caused a toy crunch by ordering late because they feared a had Christmas season. The U.S. companies are now applying enormous pressure to get the toys but on time, says Andy Lee, a Kader manager in Hong Kong.

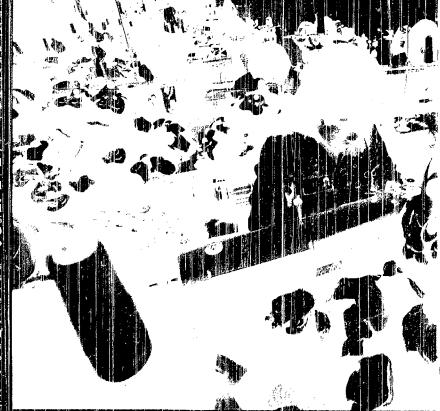
Chinese law officially bans hiring youths under 17 or making people work.

3

Chinese feenagers are toiling in the foreign owned sweatshops of the special economic zones.

If unched over a school desk, Hong Biu Yun is clearly exhausted as week. But the law is hard to enforce because economic reformers promoting foreign investment are pitted against those representing Chinese labor unions. Now, the economic reformers are being blamed for importing social ills.

Hong Kong has added to the problem. It already has a labor shortage, and it forbids youths under 15 from working. Women are not allowed to work more oppressive. To meet the holiday demand for Ghostbusters, Big Hauler trains, and Mickey Mouse dolls, the girls at the Kader plant were ordered to put in one or two 24-hour, shifts, with only two meal breaks, each month. impossible," says a Kader executive on the Shekou shop floor. "We couldn't get this kind of labor, even if we were willing to meet Hong Kong wage levels." Since May, the Chinese press has documented numerous horror stories. In the largest special economic zone, Shenzhen mainland investigators dismissed almost 500 workers who were under age 16 in 22 factories. In July officials found that more than 40 out of 200 businesses were employing girls as young as 10 foot also discovered that 13-year-olds recruited by free-lance agents from China's poores, province, nearby Guangxi, were working e for thing to what is considered as WK then



46 BUSINESS WEEK/OCTOBER 31, 1988

INTERNATIONAL BUSINESS

in electronics and garment factories. And in August, Beijing's national radio broadcast a lengthy expose of working conditions in Shenzhen after journalists found 12-year-olds sleeping two and three to a bed in a dormitory and working '15-hour days for only \$16 a month, about half an adult's wages.

TOY THAIN. By these standards, Kader's toy plant provides mainland Chinese workers with acceptable conditions. At the Shekon factory, the 2,600 employees, women mostly from 17 to 25 years old, sleep six to a room in their own teds in a company dormitory. They eat two regular meals a day and earn \$31 a month in local currency plus 12c an hour in overtime. China's per capita income runs about \$25 a month. In the well-lift factory, the workers make Teddy Ruspin hears and Mickey and Minnie Mouse dolls for Worlds of Wonder, Ghostbusters for Kenner, now part of Tonka Corp. and the Big Hauler toy train for Bachmann Industries. Toys from past seasons are displayed on factory shelves: Coleco's Rambo, Mattel's Rainbow Brite dolls, and Hasbro's Visionaries.

To some young women, long hours in the factory are an improvement over the harsh life on a Chinese farm. Indeed, Hong who looks too frail for backbreaking farm labor, says a "Dr. Cheo" in her

village recruited her from the farm to work at Kader. Still, as the workers stop to eat a lunch of rice and meat or vegetables, they nod off on the assembly line sandwiched in their seats between sewing machines and packing boxes.

For overtime work including the 24-hour maration shifts, Kader pays its workers in Hong Kong dollars, which is hard currency in China. That's a powerful necentive. But if workers refuse overtime anyway, they can be blacklisted from getting extra hours in the future. Such taches are illegal under China's provincial labor law, and Kader's chairman, Dennis Ting, says he wasn't aware that mandatory overtime and 24-hour shifts were the rule at his plant. "There shouldn't be compulsory overtime. I intend to make changes if that's the case," he says. But his plant manager. Ho See Ho, says. U.S. buyers know about the harsh conditions "because they've monitored our production during these 24-hour shifts." Chinese unions have also complained, he says but 'I disregard them."

Most of Kader's U.S. customers reached for comment said they weren't aware of the situation. Because Kader is a subcontractor. "you don't have much to say," says John A. McCarthy, operations vice-president at Worlds of Wonder

Inc. in San Francisco. "If you get into the middle of their business, they're offended." A spokesman for Walt Disney Co. says Kader isn't on its approved list of subcontractors, although it does make Disney products for Worlds of Wonder. Coleeo Industries Inc. Mattel Inc. and Hasbro Inc. could not confirm details of toy production at Kader.

Other IJ S. executives say they thought conditions at the plant were good. The Chinese employees are bright and happy and productive "says Richard Maddox, senior vice-president for sales at Bachmann Industries Inc., a Kader subsidiary in Philadelphia." I ney ger gave it the slightest thought that they were overworked," the explans. "We would be shocked if the allegations made against Kader are true." says an official at Tonka which uses Kader, among others, to make Ghosthusters. "If they are true, we will take immediate action to change these practices," he adds. But Jeanne Ming-Owers, a Hong Kong-based executive with the American toy vendor Applause Inc., says U. S. companies "may not know that pregnant woman are fainting on the shop floor, but they are applying fremendous pressure to get these orders filed."

STRIKES. Chinese authorities have stepped up pressure on Kader to reduce its long hours, but the company is resisting. "We fold them, this is the 'by biz. If you don't allow us to do things our way, we'll close down our Chinese factories and move to Thailand," says Andy Lee, the Hong Kong manager.

What may slow the practice faster than Chinese bureautrats is growing labor unrest within China, Although China's constitution was amended in 1982 to ban strikes. Shekor blone had 21 work stoppages and strikes in 1986 and 1987, according to reports in the Chinese includes say that pix 70% of the worker unrest results from exhaustion. Chinese officials say that pix 70% of the worker unrest results from managers will follow the example of a Guangdong Latiory forchain recent is pressed to fill an order for 'a million Califorpia Raisins toys from Har dee's Food System he, At i



Major American toymakers are partly to blame for the conditions as the pressure to fill Christmas orders builds up

20